

GE INDUSTRIAL MOTORS a WOLONG company

# Water & Wastewater

AC/DC Motors Up to 1750 HP

GEINDUSTRIALWOLONG www.gemotorswolong.com

# 2 Small Machines Make A Big Impact



# Electric motors make an average 70% of total 70% power cost\*

#### Challenges

- Multiple suppliers, designs and specifications tying up resources.
- Frequent unplanned maintenance disrupting operations requiring replacement motors onsite.
- · Older low efficient motors eating profits.

#### **Our Solutions**

- Frame agreements increase supply and specification efficiency freeing up resources.
- Less unplanned maintenance and downtime with more robust motor designs.
- +1% energy efficiency gains translate to less than a two year payback.



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Higher Efficiency and Less Downtime

# Meeting Heavy Industrial Application Requirements

In municipal wastewater treatment, the largest proportion of energy is used in biological treatment, generally in the range of 50 - 60% of plant usage. Our durable and efficient motors provide a reliable lifeline to critical processing equipment. Strict adherence to industry and application specifications also help ensure less downtime.

> Lo Lo Lo Lo Lo Lo

Application	Туре	Requirements
Blowers	Aerators	Starting restriction ASD Applied IEEE-841
<b>C</b> Mixers	Mixers Agitators Flocculators	Belt load specifications Starting restrictions ASD applied / Low inrush Special shaft and load designs Torque pulsation High rotor inertia IEEE-841
Pumps	Axial Jockey Pipeline	Starting restrictions ASD applied Vertical thrust loads Low inrush IEEE-841
Compressors	Centrifugal Axial	Starting restrictions ASD applied / Low inrush Special shaft and load designs Torque pulsation High rotor inertia

#### Consider Lifecycle Operating Costs First

The initial cost of an electric motor makes up 5% or less of the total cost of operation. So all aspects of the motor operation should be considered when purchasing motors.

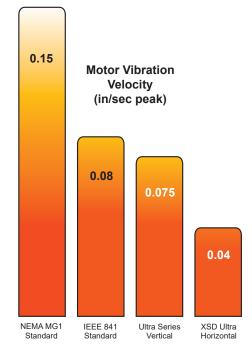
## **Air-Cooling Technology** GE engineers found a better way

**Innovative Patented** 

to air cool bearings in larger frame vertical TEFC motors. The design improvements result in an amazing ~30OC temperature reduction helping to dramatically extend bearing and winding life.

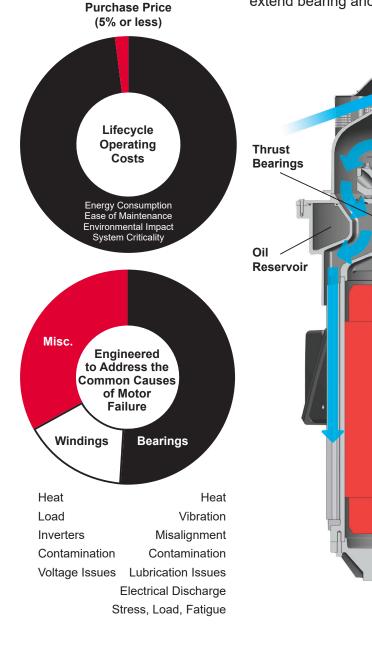
#### Low Vibration Means Long Life

Vibration is bad for motors and driven equipment. Motor bearings, in particular, begin to wear faster with high vibration levels. Beyond focusing on proper alignment, base, and voltage, users should also pay more attention to the design of the motor itself. In most cases, manufacturers are content to simply stay within the NEMA or IEEE standards because many engineers, of course, specify these limits.



#### It is well documented that motors designed with low vibration have longer bearing life.

Since bearing wear is one of the leading causes of motor failure, reducing its chances reduces your unplanned downtime. Our application engineers have been told by many users that their driven equipment tends to run smoother with low vibration motors. All of this leads to lower maintenance costs on the entire drive system.





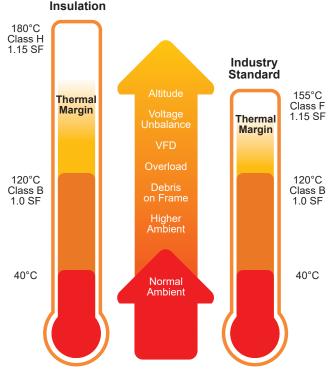
## Durable and Reliable Technology

# GEGARD<sup>™</sup> Insulation offers added protection in severe applications.

Our Class H GEGARD insulation system is designed to excel in variable frequency drive applications where lesser designs often short circuit and cause overcurrent trips.

GEGARD





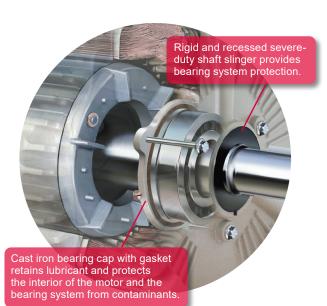
Larger Thermal Margin = Longer Motor Life

#### **Guarding Against Bearing Failure**

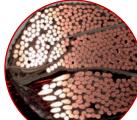
Common shaft currents create voltage spikes that reach bearings causing them to vibrate in operation. Over a short period, this vibration

(fluting) will degrade bearings to the point of failure. We include bearing insulation for higher ratings and Aegis<sup>™</sup> shaft grounding rings are optional on all ratings.











## Rotational Varnish Application

Motor coils are rotationally varnished with a "Trickle Treat" process while an electric current is passed through the windings to ensure a penetrating, thorough and even coating. This proven process fills air gaps that could cause corona inception damage during operation.

## Wire Bonding

Resin penetrates deep into tightly packed coil wire creating a strong bond that guards against end-turn vibration.

## **Moisture Protection**

Contaminants can't penetrate carefully and tightly packed stator coils bonded by deep resin penetration into the slots.

# 6 Product Portfolio

### Severe Duty NEMA IE3



**NEMA Premium Efficient** 

This versatile and robust design is ideal for a wide range of challenging industrial applications and environments.

#### MODELS

- XSD Ultra
- XSD Ultra 841
- · Energy Saver

#### **Technical Capabilities**

0.75-300 HP, 900-3600 RPM 230/460, 460, 575V / 60 Hz Alternate 50 Hz data on nameplate TEFC (IP55) and ODP Frame sizes: 143T-449T NEMA, UL, CSA, IEEE 45, 841, 112B, and GM 7E-TA Division 2 applications C-Face and high-torque Design "C" models available VFD ready with GEGARD Class H (XSD Ultra) or Class F (ES) insulation Five Year Warranty

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Severe Duty



#### **Rugged and Reliable**

Based on the X\$D Ultra mechanical and electrical design for the global market. Ideal for extreme environments.

#### MODEL

XSD Ultra 841 IEC

#### **Technical Capabilities**

0.55-220 kW, 750-3000 / 900-3600 RPM 200, 400, 400/690, 690V / 50 Hz 230/460, 460, 575, 690V / 60 Hz TEFC (IP55) Frame size: 90S-280H IEC, IEEE 841, IEEE 45, ATEX, and IEC Exn Zone II, ABS VFD ready with GEGARD Class H insulation Five Year Warranty

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Aerator NEMA IE3

#### **Premium Energy Savings**

One of the most robust, relaible and energy efficient aerator motors in the industry today. Engineered and built to last.

MODEL
• XSD Ultra 841 Aerator

#### **Technical Capabilities**

1-200 HP, 1200 RPM Variable Torque Freq. 0-60 Hz TEFC Frame sizes: 180-449 NEMA, IEEE 841 Five Year Warranty



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**Proven Technology** 

# Heat Exchange NEMA IE3



Stable, Reliable, Efficient

Specially rated and ideally suited for harsh outdoor heat exchange applications.

MODELS

XSD Ultra 661

#### **Technical Capabilities**

0.75-300 HP, 900-3600 RPM 460, 575V / 60 Hz TEFC (IP55) Frame sizes: 184T-449 NEMA, UL, CSA, API 661, IEEE 841, 45, 112B and GM 7E-TA CE, ATEX Zone 2 Division 2 application VFD ready with GEGARD Class H insulation Five Year Warranty Vertical Pump NEMA IE3



#### **Inverter-Duty and Efficient**

Combines extra severe duty engineering with advanced thrust and cooling technologies.

#### MODELS

- Ultra Series Vertical
- Large Custom Vertical
- Vertical Fire Pump
- ULTRASNOW -V Pump

#### **Technical Capabilities**

3-1000HP, 600-3600 RPM 460, 575, 2300/4160 V 60Hz or 50Hz WPI and TEFC Enclosures Hollow and Solid Shaft Normal, High, and Extra High Thrusts Frame Size: 182-5013 API 610 12th Edition P-Base mountings VFD ready with GEGARD Class H insulation Three Year Warranty Medium Voltage NEMA



#### Severe Duty, Long Lasting

Designed to operate in extreme Petrochemical, Power Generation, Mining and general process environments and applications.

#### MODEL

- Quantum LMV
- Quantum V
- Quantum 580

#### **Technical Capabilities**

100-1750 HP 900-3600 RPM / 60 Hz 900-3000 RPM / 50 Hz 460, 575, 2300/4000, 6600V TEFC Available in IEEE 841 config. Frame sizes: 440-7000 NEMA, CSA, UL, IEEE 112B, AEx nA API 547 and 541, Division 2, Zone 2 Class F insulation Three Year or Five Year Warranties (IEEE 841)



